



Amendments to the Rules for the Approval of Manufacturers of Materials

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Amendments to Chapter 2, Sections 3 and 4 of the Rules for the Approval of Manufacturers of Materials

The following requirements either supersede those indicated in the Rules with the same number or are new. The additions are underlined and deletions stricken through.

CHAPTER 2 STEEL AND IRON PRODUCTS

SECTION 3 - FORGINGS

Ch 2, Sec 3, [1.4.1]

Modify the item as follows:

1.4 Test program

1.4.1 Sampling

The type of forgings and the number of samples to be taken depending on the steel grades, shapes and supply condition of the forged products are to be agreed with Tasneef. In general, two samples representative of the type of forgings to be approved and taken from two different casts are to be tested for each steel type.

A minimum of one forging is to be at least 75% of the maximum mass for which approval is required, unless this mass exceeds 50 tonnes. In this case, the approval is granted for the same mass of the forging from which the samples are taken.

Where, for the same type of forging, approval is jointly requested for carbon, low alloyed and alloyed steel, one cast for each type of steel may be sufficient at RINA's discretion.

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SECTION 4 - CASTINGS

Ch 2, Sec 4, [1.3.1]

Modify the item as follows:

1.3 Test program

1.3.1 Sampling

The type of castings and the number of samples to be taken depending on the steel grades, shapes and supply condition of the castings are to be agreed with Tasneef. In general, two samples representative of the type of castings to be approved and taken from two different casts are to be tested for each steel type.

A minimum of one casting is to be at least 75% of the maximum mass for which approval is required, unless this mass exceeds 50 tonnes. In this case, the approval is granted for the same mass of the casting from which the samples are taken.

Where approval is jointly requested for carbon, low alloyed and alloyed steel and in particular cases at RINA's discretion, the number of casts may be reduced to one for each type of steel.

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